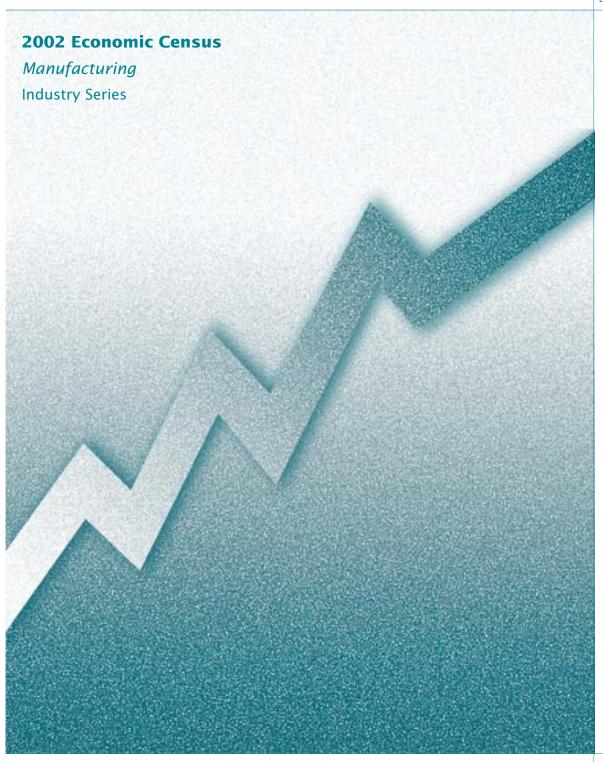
Custom Compounding of Purchased Resin: 2002

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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total		Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
325991, Custom compounding of purchased resins2002	482	579	20 829	874 294	13 603	27 620	467 614	3 022 927	4 201 582	7 148 407	r422 666
2001 2000 1999	N N N	N N N	25 844 27 976 26 960	1 017 963 1 053 201 990 222	17 964 19 466 18 658	36 734 39 288 37 436	552 167 582 726 532 585	2 783 510 3 161 229 3 384 653	4 529 320 4 972 034 4 483 666	7 328 249 8 114 916 7 850 884	396 423 332 765 327 281
1998 	N 728	N 829	27 415 27 664	986 948 969 961	17 989 18 130	37 343 36 014	530 746 508 084	3 332 625 3 092 396	4 791 555 4 871 853	8 096 686 7 960 246	237 783 298 243

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
325991, Custom compounding of purchased resins												
United States. California Georgia Illinois Indiana Massachusetts Michigan. Missouri New Jersey North Carolina. Ohio	3 2 - 1 2 1	579 53 14 31 25 24 31 7 27 16 48	263 17 8 12 16 13 19 4 14 6 31	20 829 1 115 990 799 1 538 928 1 386 231 929 395 2 263	874 294 45 616 43 313 35 339 62 587 42 995 57 811 9 547 38 756 17 585 82 300	13 603 726 752 467 994 518 894 143 649 184 1 510	27 620 1 472 1 664 1 012 1 557 1 107 1 856 302 1 296 385 2 915	467 614 23 679 29 017 15 369 29 581 18 915 29 000 5 261 22 876 5 600 44 161	3 022 927 116 836 127 284 100 956 247 321 93 072 185 988 29 217 86 640 66 522 276 392	4 201 582 166 527 244 305 104 036 321 324 170 136 334 798 55 788 148 960 60 985 408 408	7 148 407 284 129 369 057 204 602 573 629 263 964 521 397 85 685 234 332 128 112 677 150	r422 666 r9 253 r11 670 r9 116 r6 325 r4 875 r24 770 r3 502 r5 792 r3 285 r20 170
Pennsylvania. Tennessee Texas Virginia Wisconsin	3 2 2 2 1	35 23 51 8 21	19 14 23 4 9	1 112 1 327 1 490 332 353	46 717 51 989 64 034 12 079 13 340	755 936 1 102 218 233	1 543 1 947 2 229 471 478	25 362 32 824 42 118 6 746 5 133	179 368 148 150 197 178 27 519 46 008	293 768 334 450 311 784 7 237 44 176	469 756 482 254 508 979 34 469 89 588	r12 163 r26 371 r12 675 r11 507 r2 649

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

Includes establishments with payroll at any time during the year.

Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
325991, Custom compounding of purchased resins	
Companies ¹ number	482
All establishments ² . number. Establishments with 1 to 19 employees number. Establishments with 20 to 99 employees number. Establishments with 100 employees or more number.	579 316 213 50
All employees³ number. Total compensation \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	20 829 1 103 264 874 294 228 970
Production workers, average for year	13 603 13 512 13 654 13 679 13 538
Production worker hours	27 620 467 614
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	4 201 582 3 836 674 207 327 26 131 114 792 16 658
Quantity of electricity purchased for heat and power. 1,000 kWh. Quantity of electricity generated less sold for heat and power . 1,000 kWh.	2 005 737 S
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	7 148 407 6 426 900 337 107 384 400 283 349 83 305 17 746
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industry \$1,000.	95 6 801 665 6 426 900 374 765
Coverage ratio percent	94
Value added\$1,000	3 022 927
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	739 988 355 756 59 535 324 697
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	843 941 431 151 60 242 352 548
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use. \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	'3 471 004 '422 666 '68 532 '354 134 '4 946 '24 966 '324 222 '77 256 '3 816 414
Depreciation charges during year\$1,000	'238 800
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	81 470 39 915 41 555
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	506 530 85 66 706 13 900 13 131 5 392 8 380 6 411 16 442 11 254 31 749 336 438

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	roduction worke	ers		Total	Total	Total
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
325991, Custom compounding of purchased resins											
All establishments	1 9 5	579 191 61	20 829 e 419	874 294 D 16 303	13 603 D 278	27 620 D 567	467 614 D 9 138	3 022 927 D 47 912	4 201 582 D 59 315	7 148 407 D 106 760	r422 666 D r7 950
10 to 19 employees 20 to 49 employees 50 to 99 employees 100 to 249 employees	1 1 1	64 130 83 39	939 4 138 5 753 5 248	36 580 165 255 238 525 220 307	603 2 691 3 722 3 503	1 205 5 448 7 813 7 030	18 862 81 069 127 867 125 132	107 700 595 153 727 222 924 518	129 218 849 493 1 201 659 1 339 672	237 075 1 438 480 1 919 535 2 196 357	'12 002 '32 199 '79 990 '245 788
250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees or more	- - -	9 2 - -	2 775 g - -	118 087 D - -	1 895 D - -	3 590 D -	63 862 D -	285 908 D - -	410 683 D - -	696 352 D - -	'18 535 D - -
Administrative records ⁴	9	175	383	14 758	265	493	8 472	40 933	66 213	107 146	r18 037

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
325991	Custom compounding of purchased resins	579	20 829	874 294	13 603	27 620	467 614	3 022 927	4 201 582	7 148 407	r422 666
3259911 3259912	Custom compounding of purchased resins and color concentrates Resins in the form of pellets from	261	16 890	726 690	10 887	22 135	384 147	2 468 333	3 558 572	6 029 876	r171 566
	spent or post consumer plastics	35	1 855	64 727	1 295	2 617	38 159	350 428	356 595	629 064	r219 937

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code		Number of		Product shipments		
	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
325991	Custom compounding of purchased resins	N N	××	X	6 801 665 7 338 126	
3259911	Custom compounding of purchased resins and color concentrates	Ŋ	X	X	5 895 988	
32599111	1997 Custom compounding of purchased resins	N N N	X X X	X X X	5 773 884 4 598 548 4 446 253	
3259911115	Custom compounding of purchased resins	162 212	X X	X X	4 598 548 4 446 253	
32599112	Plastics color concentrates	N N	X X	X X	1 265 024 1 327 631	
3259911221	Plastics color concentrates	66 57	X X	X X	1 265 024 1 327 631	
3259911Y	Custom compounding of purchased resins and color concentrates, nsk	N	X	X	32 416	
3259911YWV	Custom compounding of purchased resins and color concentrates, nsk	N N N	X X X	X X X	32 416 -	
3259912	Resins in the form of pellets from spent or post consumer plastics	N N	X	X	464 333 501 958	
32599121	Resins in the form of pellets from spent or post consumer plastics	N	X	X	464 333	
3259912100	Resins in the form of pellets from spent or post consumer	N A	X	X	501 958	
	plastics	47 39	X X	X X	464 333 501 958	
325991W	Custom compounding of purchased resins, nsk, total	N N	X	X	441 344 1 062 284	
325991WY	Custom compounding of purchased resins, nsk, total	N N	XX	X X	441 344 1 062 284	
325991WYWW	Custom compounding of purchased resins, nsk, for nonadministrative-record establishments	N N	×	X	340 115 640 205	
325991WYWY	Custom compounding of purchased resins, nsk, for administrative-record establishments	N N	×	X	101 229 422 079	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3259911	Custom compounding of purchased resins and color concentrates	
	United States	5 895 988 5 773 884
	California	186 721 263 436
	Georgia	352 468 328 882
	Illinois	173 599 94 882
	Indiana	519 020 476 403
	Massachusetts	203 997 299 624
	Michigan	522 901 247 041
	1997 Missouri	78 865
	New Jersey	50 911 249 240
	North Carolina	452 245 112 041
	Ohio	102 441 605 412
	Pennsylvania	854 550 412 083
	Tennessee	300 593 450 476
	Texas	430 838 393 267
	1997 Wisconsin	518 458 54 878 84 456
3259912	Resins in the form of pellets from spent or post consumer plastics	
	United States	464 333 501 958
	California	23 259 25 452
	Indiana 2002.	12 956
	1997 Michigan	N 30 026
	Ohio	N 53 515 36 460

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
325991	Custom compounding of purchased resins		
00900001	Total materials	××	3 836 674 4 467 350
325000A4	Industrial inorganic chemicals (excluding inorganic pigments, plastics resins, industrial and synthetic organic chemicals, synthetic dves, pigments, and all other chemicals and allied		
	products)	X	235 184 N
32513106	Inorganic pigments	X	210 971 N
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	××	1 386 517 1 803 788
325100A1	Industrial organic and synthetic organic chemicals, including plasticizers (excluding synthetic		
	dyes, pigments, and toners)	X	247 692 294 203
32513200	Synthetic dyes, pigments, lakes, and toners	x X	76 046 124 148
32500043	All other chemicals and allied products (excluding industrial inorganic chemicals, inorganic pigments, plastics resins, industrial and synthetic organic chemicals, etc.)	X	177 275
32610013	1997 Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	266 405 15 176
32599100	Custom compounded plastics resins (purchased)	X X X	40 499 279 801 210 524
32721209	Textile-type glass fiber	X	39 351 37 131
00999803	Spent or post-consumer plastics (purchased)	X	150 272
32221001	Paperboard containers, boxes, and corrugated paperboard	X X X	98 868 65 546 49 472
00970099	All other materials and components, parts, containers, and supplies	X	511 056 N
00971000	Materials, ingredients, containers, and supplies, nsk	XXX	441 787 664 052

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.